

Application for Welding Procedure inspection.

Inspection in accordance with: EN ISO 15614 – 1:2017+A1:2019, EN ISO 15614 – 1:2004+A1:2008+A2:2012/AC:2014
 EN ISO 15614 – 2:2005/AC:2019, EN ISO 15613:2025, EN ISO 15614 – 8:2016

Application No _____
 (Fills out BTI)

DATE: _____

Customer details.

Customer (company name).	
Registration number.	
Customer representative and contact details.	
Welder/operator: Name, Surname.	
Personal code (Welder/operator).	
Identification mark (Welder/operator).	

Details of the desired inspection.

Weld sample No.		Base material thickness.	
Welding process.		Test piece diameter.	
Test piece.		Welding position.	
Joint type.		Weld joint data.	
Material group.		pWPS No.	
Welding consumables.		Place certification	

Giving my consent for destructive tests conducted by:

ELME TKS OÜ Enefit Solutions AS Metlab OY TIS International OÜ

Giving my consent for nondestructive tests conducted by:

TIS International OÜ Enefit Solutions AS

AGREEMENT: The customer has read and agrees to comply with the agreed requirements: provide the following documentation prior to the examination (completed and signed application, copy of the welder/operator's identity document (passport, ID card), pWPS, certificate for the base material (steel), certificate for the filler material, certificate for gas (in case of 135, 136,138,141), certificate for tungsten (in case of 141). Appeal and complaint: appeals and complaints may only be filed within the scope of certification. (Filing rules are available on the website www.bti.ee). Information obligations: The customer is obliged to promptly provide BTI with information about any changes that do not comply with the issued WPQR. BTI has the right to provide the EAC with the required information on the inspection. Confidentiality obligations on the inspection: The customer admitted to the inspection process undertakes not to disclose verbal (e.g. the content of the oral interview with the examiner and questions asked during the inspection) and written (except for the data of the received WPQR) information regarding the inspection process. Requirements for the completed WPQR: The WPQR is the property of the Customer. It is prohibited to use the certificate in a misleading manner. The received WPQR should be referenced only within the limits specified in the WPQR. It is prohibited to refer to the WPQR if the WPQR is cancelled or suspended. It is prohibited to make changes to the WPQR. The WPQR must be returned to BTI if it is suspended or cancelled by BTI. The WPQR is issued to the Customer. The WPQR can be cancelled at the request of the Customer. Compliance with the rules for using the BTI logo(s): It is prohibited to use the BTI signs and logo.

I have read and agree to the terms of the Agreement. I agree to the processing of data by the Certification Authority.

Applicant's special needs (if necessary):

Customer: _____
 (Name, Surname and Signature)

Welder/operator: _____
 (Name, Surname and Signature)

Application accepted by: _____
 (Fills out BTI)

Appointed examiner: _____
 (Fills out BTI)

